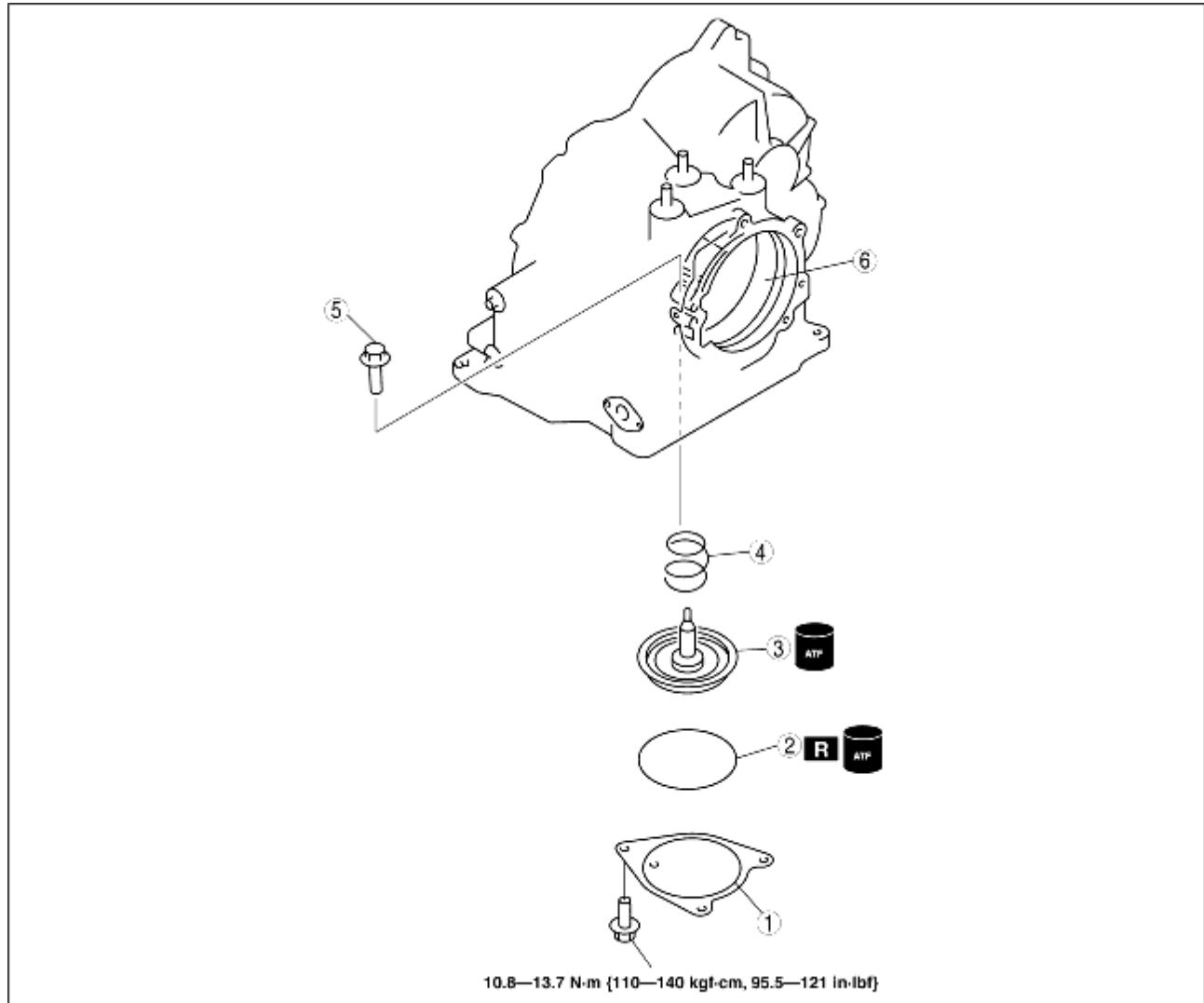


BAND SERVO DISASSEMBLY/ASSEMBLY

B3E051719500A04

1. Disassemble in the order indicated in the table.
2. Assemble in the reverse order of disassembly.



B3E0517A122

1	Servo retainer
2	O-ring
3	Servo piston
4	Servo return spring
5	Band strut
6	2-4 brake band

Assembly Procedure

1. Measure the spring free length.

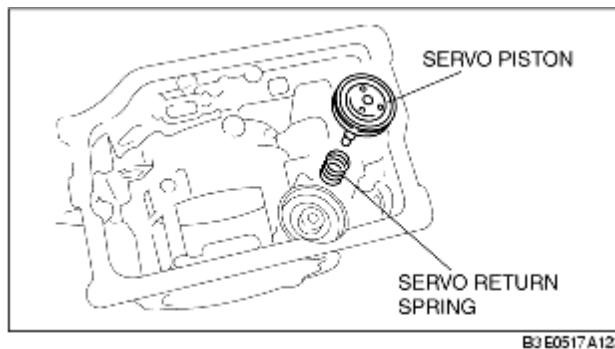
Specification

Outer diameter mm {in}	Free length mm {in}	No. of coils	Wire diameter mm {in}
34.0 {1.340}	36.4 {1.430}	2.5	4.0 {0.160}

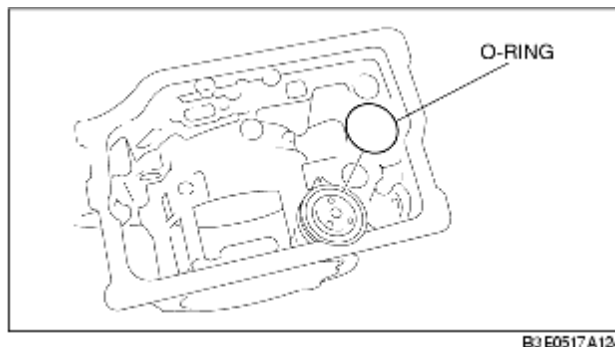
- If not as specified, replace the spring.

2. Install the servo return spring to the transaxle case.

3. Install the servo piston to the transaxle case.

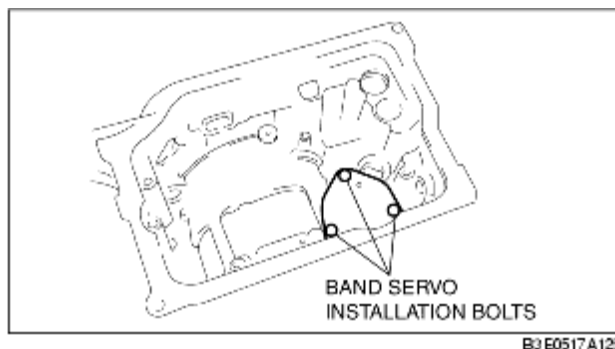


4. Apply ATF to new O-ring and install it to the transaxle case.



O-ring inner diameter
70.2 mm {2.76 in}

5. Install the servo retainer by tightening the bolts evenly and gradually.



Tightening torque
10.8-13.7 N·m

{110-140 kgf·cm, 95.5-121 in·lbf}